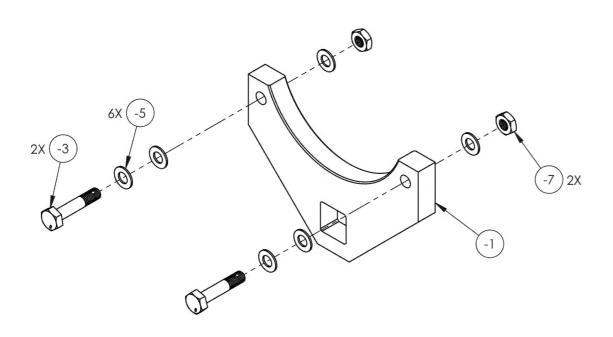
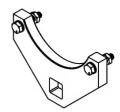
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REVISIONS							
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED		
1		ADDED 4X .05 X 45°, ADDED TOLERANCE .758/.753 SQUARE FROM .755 SQUARE.	11/6/2013	JAG	GE		
2	15-0153	-1 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE, CH'D MATERIAL CALL OUT WAS 4140 IS 4140/4142.	6/30/2015	RJC	JAG		





NOTE:

DWG NO.

REF. BELL T/N: 407-240-018-101.

DRIVE SHAFT SPANNER TOOL

RBT400250 MAT'L

DRAWN BY: PERRITT

REV

UNIT QTY B/O Part # Description Material **B/O INFORMATION OR SPECIFICATIONS** PG. -1 1 SPANNER WRENCH 4140/4142 2 -3 2 STEEL AN4-12 B/O HEX HEAD CAP SCREW B/O -5 6 WASHER STEEL AN960-416 B/O -7 2 NUT, LOCK WIRE STYLE STEEL AN315-4 1

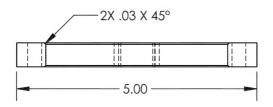
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

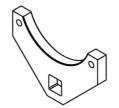
.XXX ± .005 FRACTIONS ± 1/8
 .X ± .01 ANGLES ± .5°
 .X ± .1 SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING SCALE

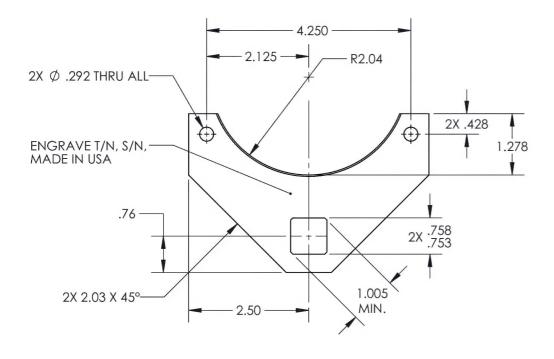
1:2

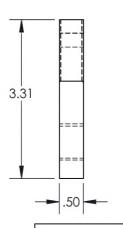
USED ON MODEL BELL 407 7/10/2009 SHEET 1 OF 2 This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS							
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED		
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2	2 15-0153 -1 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE, CH'D MATERIAL CALL OUT WAS 4140 IS 6/30/2015 RJC		RJC	JAG			









DWG NO.

DRIVE SHAFT SPANNER TOOL

RBT400250-1

MAT'L 4140/4142	
	HERWISE SPECIFIE
.XXX ± .005	FRACTIONS ± 1/8

1:2

ED APPROVED

DRAWN BY:

RC 36-40 CAD PLATE SILVER

XX ± .01 ANGLES ±.5 SINISH CAD PLATE SILVER

1. BREAK ALL SHARP EDGES .015 x 45 OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

SPEC MIL-C-81562, TYPE II CLASS I USED ON MODEL

BELL 407 SCALE

7/10/2009 SHEET 2 OF 2

PERRITT

REV 2

SPANNER WRENCH